

## 2001 Technical Program

### **Session 1 – High-K Gate Dielectrics - I**

**1.1** Integration challenges for high-k gate stack  
**Invited** engineering

**1.2** Low Weibull slope of breakdown distributions in high-k layers

**1.3** A localized molecular orbital model for the electronic structure of transition metal silicate and alumina alloys

### **Poster Session I: High K**

**P-1** An empirical approach for interpretation of chemical shifts in XPS/AES features in non-crystalline high-k transition metal silicate and aluminate alloys

**P-2** Properties of zirconium silicate thin films with high zirconium concentrations

**P-3** Spectroscopic studies of bulk and interface electronic structure of Ta<sub>2</sub>O<sub>5</sub>-Al<sub>2</sub>O<sub>3</sub> Alloys for Gate Dielectric Applications

**P-4** Kinetics of silicon consumption during CVD of ultra-high-k's on silicon

**P-5** Inelastic electron tunneling spectroscopy study of ultra-thin HfO<sub>2</sub>

**P-6** Effect of UV oxygen annealing on the properties of Ta<sub>2</sub>O<sub>5</sub> films formed by UV assisted, liquid injection source, CVD

### **Session 2 – Traps, Defects & ESR**

**2.2** Proton-induced defect generation at the Si-SiO<sub>2</sub> interface

**2.3** A mechanism for spontaneous proton generation at the Si-SiO<sub>2</sub> interface

**2.4** The role of hydrogen in hole trap generation in oxides and oxynitrides

Howard R. Huff, A. Agarwal, L. Perrymore, C. Sparks, M. Freiler, G. Gebara, B. Bowers, P. J. Chen, P. Lysaght, J. Barnett, D. Riley, B. Nguyen, Y. Kim, J.E. Lim, S. Lim, G. Bersuker, P. Zeitoff, G.A. Brown, C. Young, B. Foran, F. Shaapur, A. Hou, C. Lim, H. Alshareef, S. Borthakur, D. J. Derro, R. Bergmann, L. A. Larson, M. I. Gardner, J. Gutt, R. W. Murto, K. Torres and M. D. Jackson (International SEMATECH, Inc.)

Thomas Kauerauf, Robin Degraeve, Charlotte Soens, Guido Groeseneken (IMEC), Eduard Cartier (IBM/IMEC)  
G Lucovsky, Y Zhang, G Appel, GB Rayner, H Ade and JL Whitten (N.C. State University)

### **Reference Information**

*Proceedings of the International Workshop on Gate Insulators 2001, November 1-2, 2001*

### **Poster Session II: Traps, Defects & ESR**

**P-7** Properties of electron traps generated in the gate oxide

**P-8** Annealing induced degradation of thermal SiO<sub>2</sub> on (100)Si: atomic assessment by electron spin resonance

**P-9** Paramagnetic interface defects in HfO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> films on silicon

G.B. Rayner Jr., K. Mai, M. Schultz, D. Hong and G. Lucovsky (N.C. State University)

K.Torii, M.Hiratani, and T. Onai (Central Research Laboratory, Hitachi Ltd.)

M. Ulrich, R. Johnson, J.G. Hong, J. Rowe and G. Lucovsky (N.C. State University)

**P-10** Kinetics of silicon consumption during CVD of ultra-G. N. Parsons, D. Niu, and R. W. Ashcraft (N.C. State University)

**P-11** Inelastic electron tunneling spectroscopy study of ultra-thin HfO<sub>2</sub>

**P-12** Effect of UV oxygen annealing on the properties of Ta<sub>2</sub>O<sub>5</sub> films formed by UV assisted, liquid injection source, CVD

Wei He, T.Tamagawa\*, Why-Kei Lye\*\*, Tso-Ping Ma, and Richard C. Barker (Yale University)

BJ O'Sullivan, PK Hurley (MNRC), J-Y Zhang, Q Fang, IW Boyd

(University College London), MA Audier, JP Senateur (INPG), T Leedham (Inorgtech Ltd), and B Semmache (J.I.P. Elec.)

### **Session 3 – Traditional Insulators**

**3.1** Impact of oxide breakdown on FET and circuit operation and reliability

**3.2** Interaction of electrons with defects created by hot holes in ultra-thin silicon dioxide

S. N. Rashkeev, D. M. Fleetwood, R. D. Schrimpf, and S. T. Pantelides (Vanderbilt University)

A. H. Edwards, H. P. Hjalmarson, and P. A. Schultz (Sandia National Labs)

J.F.Zhang, H.K.Sii, A.H.Chen, C.Z.Zhao (Liverpool John Moores University), M.J.Uren (DERA), G.Groeseneken and R.Degraeve

(IMEC)

W.D. Zhang, J.F. Zhang, M. Lalor, D. Burton (Liverpool John Moores University), G. Groeseneken, and R. Degraeve (IMEC)

A. Stesmans, B. Nouwen, D. Pierreux, and V. V. Afanas'ev (University of Leuven)

G.J. Gerardi (William Paterson University of New Jersey), D. Neumayer, J.H. Stathis, E.P. Gusev, N.A. Bojarczuk, and S. Guha (IBM)

### **Poster Session III: Wide Bandgap & Remaining High K**

**P-10** Metal-Oxide-Semiconductor structures in inductively coupled plasma etch damaged 6H- and 4H- SiC

**P-11** Improving the 4H-SiC:SiO<sub>2</sub> interface using N<sub>2</sub>O

**P-12** GaP MIS capacitors with JVD SiN as the gate insulator

**P-13** High mobility HfO<sub>2</sub> n- and p- channel transistors

**P-14** Ultra-thin hafnium silicate films with TaN and polysilicon gates for gate dielectric application

**P-15** Ultrathin Al<sub>2</sub>O<sub>3</sub> gate dielectrics with built-in interfacial silicon oxide

S.-M. Koo, S.-K. Lee, C.-M. Zetterling, and M. Östling (KTH Royal Institute of Technology)

L.A. Lipkin, M.K. Das and J.W. Palmour (Cree, Inc.)

A. Chen, J. Woodall, X.W. Wang (Yale University)

F. Chen, S. A. Campbell, T. Z. Ma, R. Smith, and W. L. Gladfelter (University of Minnesota)

S. Gopalan, E. Dharmarajan, K. Onishi, R. Nieh, C. S. Kang, R. Choi, H-J. Cho, and J. C. Lee (University of Texas at Austin)

Y. Shimamoto, K. Obata, S. Saito, K. Torii, and M. Hiratani (Hitachi Ltd.)

## 2001 Technical Program

### **Session 4 – Thin Oxides - Radiation Effects**

- 4.1** Characterization of post-soft breakdown John S. Suehle (NIST)  
**Invited** conduction in ultra-thin oxides induced by ionizing radiation and constant voltage stress  
**4.2** Wear-out and breakdown of ultra-thin oxides after exposure to ionizing radiation A. Cester, L. Bandiera, A. Paccagnella, G. Ghibaudo, and G. Ghidini (Università di Padova)

### **Poster Session IV: Traditional Insulators**

- P-16** Density gradient in SiO<sub>2</sub> films on silicon as revealed by positron annihilation spectroscopy A. G. Revesz (Revesz Associates), W. Anwand, and G. Brauer (Forschungszentrum Rossendorf), H. L. Hughes, and W. Skorupa (NRL)  
**P-17** Interface structures generated by negative-bias temperature instability in Si/SiO<sub>2</sub> and Si/SiO<sub>x</sub>N<sub>y</sub> interfaces J. Ushio, K. Kushida-Abdelghafar, and T. Maruizumi (Advanced Research Laboratory, Hitachi, Ltd.)  
**P-19** Investigation of distribution of boron and fluorine at the polySi-SiO<sub>2</sub> and polySi-Si<sub>3</sub>N<sub>4</sub> interfaces S. Gupta (PolarFab)  
**P-20** Border trap characterization in ultra-thin JVD nitride capacitors K.N. ManjulaRani, V. Ramgopal Rao and J. Vasi (Indian Institute of Technology)  
**P-21** Extraction of effective mass of carriers in Si<sub>3</sub>N<sub>4</sub> by accurate modeling of gate tunneling current Deleep R. Nair, Mahesh B. Patil, J. Vasi (Indian Institute of Technology)

accepted in Journal of Electrochemical Society

### **Session 5 –SiC / Wide Bandgap**

- 5.1** The 4H-SiC/SiO<sub>2</sub> interface J. K. McDonald, A. Franceschetti, S.T. Pantelides, R.A. Weller and L.C. Feldman (Vanderbilt University) G. Chung, C.C. Tin and J.R. Williams (Auburn University), C.-Y. Lu, B.S. Um and J.A.Cooper, Jr. (Purdue) and M.K. Das (Cree Inc)  
**Invited**  
**5.2** Interfacial oxide traps in n-type 4H- and 6H-SiC MOS structures H.Ö. Ólafsson, E.Ö. Sveinbjörnsson, T.E. Rudenko, V.I. Kilchytska, I.P. Tyagulski, and I.N. Osiyuk (Microtechnology Centre at Chalmers)  
**5.3** Using the Hall effect to measure interface trap densities in silicon and SiC MOS devices N. S. Saks, M.G. Ancona, and R.W. Rendell (Naval Research Laboratory)  
**5.4** Effect of an interfacial nitride layer on SiO<sub>2</sub>/4H-SiC interface X.W. Wang, H.M. Bu, T.P. Ma and X.W. Wang (Yale University), B.L. Laube (United Technologies Research Center), C. Caraganis-Broadbridge (Southern Connecticut State University)

### **Session 6 – High K with Hf**

- 6.1** Comparative study of high-k CVD films of Hf and Zr Silicate for CMOS devices M.J. Bevan, M.R. Visokay, J.J. Chambers, A.L.P. Rotondaro, H. Bu, A. Shanware, D.E. Mercer, R.T.Laaksonen, L. Colombo (Texas Instruments Incorporated)  
**6.2** Thermal stability of hafnium oxide and hafnium aluminum oxide W. Zhu and T.P. Ma (Yale University)  
**6.3** Thermal stability of high-k gate dielectrics on Si: Studies of metal incorporation from silicates into Silicon M. Quevedo-Lopez, M. El-Bouanani, S. Addepalli, J. L. Duggan, B. E. Gnade, R. M. Wallace (University of North Texas)  
M.R.Visokay, M.Douglas, M.J.Bevan, A.Rotondaro and L. Colombo (Texas Instruments Incorporated)  
**6.4** Semi-empirical correlation of equivalent oxide thickness C-V extraction routines K. Ahmed, P. Kraus, C. Olsen, F. Nouri, and G. Miner (Applied Materials, Inc.)

### **Session 7 – High-K Gate Dielectrics - II**

- 7.1** High K gate dielectric university research John R. Hauser (N.C. State University)  
**Invited**  
**7.2** Hole trapping in thin ALCDV layers of Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub> on (100)Si V. V. Afanas'ev and A. Stesmans (University of Leuven)  
**7.3** Properties of high k / ultra pure Si<sub>3</sub>N<sub>4</sub> / Si stacks M. Shriver, A. Gabrys, X. Shi, S. A. Campbell, and T. K. Higman (University of Minnesota)  
**7.4** An investigation into the electrical properties of ultra-thin zirconia dielectrics S. Ramanathan, P. McIntyre (Stanford University), G.D. Wilk and D.A. Muller (Agere)

### **Session 8 – High K with Rare Earth, Al**

- 8.1** Interface reactions of high-k Y<sub>2</sub>O<sub>3</sub> gate oxides with Si B.W. Busch, J. Kwo, M. Hong, J.P. Mannaerts, B.J. Sapjeta (Agere Systems), W.H. Schulte, E. Garfunkel, and T. Gustafsson (Rutgers University)  
**8.2** High-k gate dielectrics of single crystalline Rare-Earth metal oxides directly grown on Si(111) Y. Nishikawa, N. Fukushima and N. Yasuda (Toshiba Corporation)  
**8.3** Charging effects on the effective mobility of high-k dielectric based metal-oxide-semiconductor field-effect transistors L.-Å. Ragnarsson, N. A. Bojarczuk, S. Guha, E. Gusev, J. M. Karasinski (IBM)  
**8.4** Ultra-thin titanium aluminates with improved thermal stability for CMOS gate application Z. J. Luo, T. P. Ma, H. H. Tseng, J. Conner, T. Tamagawa (Yale University)  
**8.5** Measurement of barrier heights in high permittivity gate dielectric films S. Zafar, E. Cartier and E. P. Gusev (IBM)