



**SISC 2001**

**32<sup>nd</sup> IEEE  
Semiconductor Interface  
Specialists Conference**



November 29 – December 1, 2001  
The Westin Grand, Washington, D.C.



**Session 1 – High-K Gate Dielectrics - I**

Thursday, November 29, 2001  
Session Chair: Kathy Kirsch

8:00 AM **Welcome and Opening Remarks**

8:10 AM **1.1 Invited – Integration challenges for high-k gate stack engineering**, Howard R. Huff, A. Agarwal, L. Perrymore, C. Sparks, M. Freiler, G. Gebara, B. Bowers, P. J. Chen, P. Lysaght, J. Barnett, D. Riley, B. Nguyen, Y. Kim, J.E. Lim, S. Lim, G. Bersuker, P. Zeitzoff, G.A. Brown, C. Young, B. Foran, F. Shaapur, A. Hou, C. Lim, H. Alshareef, S. Borthakur, D. J. Derro, R. Bergmann, L. A. Larson, M. I. Gardner, J. Gutt, R. W. Murto, K. Torres and M. D. Jackson (International SEMATECH, Inc.)

8:50 AM **1.2 - Low Weibull slope of breakdown distributions in high-k layers**, Thomas Kauerauf, Robin Degraeve, Charlotte Soens, Guido Groeseneken (IMEC), Eduard Cartier (IBM/IMEC)

9:10 AM **1.3 - A localized molecular orbital model for the electronic structure of transition metal silicate and alumina alloys**, G Lucovsky, Y Zhang, G Appel, GB Rayner, H Ade and JL Whitten (N.C. State University)

**Poster Session I: High K**

Thursday, November 29, 2001  
Session Chair: Lori Lipkin

9:30 AM **P-1 - An empirical approach for interpretation of chemical shifts in XPS/AES features in non-crystalline high-k transition metal silicate and aluminate alloys**, G.B. Rayner Jr., K. Mai, M. Schultz, D. Hong and G. Lucovsky (N.C. State University)

9:33 AM **P-2 - Properties of zirconium silicate thin films with high zirconium concentrations**, K.Torii, M.Hiratani, and T. Onai (Central Research Laboratory, Hitachi Ltd.)

9:36 AM **P-3 - Spectroscopic studies of bulk and interface electronic structure of Ta<sub>2</sub>O<sub>5</sub>-Al<sub>2</sub>O<sub>3</sub> Alloys for Gate Dielectric Applications**, M. Ulrich, R. Johnson, J.G. Hong, J. Rowe and G. Lucovsky (N.C. State University)

9:39 AM **P-4 - Kinetics of silicon consumption during CVD of ultra-thin high-k's on silicon**, G. N. Parsons, D. Niu, and R. W. Ashcraft (N.C. State University)

9:42 AM **P-5 - Inelastic electron tunneling spectroscopy study of ultra-thin HfO<sub>2</sub>**, Wei He, T.Tamagawa\*, Why-Kei Lye\*\*, Tso-Ping Ma, and Richard C. Barker (Yale University)

9:45 AM **P-6 -Effect of UV oxygen annealing on the properties of Ta<sub>2</sub>O<sub>5</sub> films formed by UV assisted, liquid injection source, CVD**, BJ O'Sullivan, PK Hurley (MNRC), J-Y Zhang, Q Fang, IW Boyd (University College London), MA Audier, JP Senateur (INPG), T Leedham (Inorgtech Ltd), and B Semmache (J.I.P. Elec.)

9:48AM **BREAK**

**Session 2 – Traps, Defects & ESR**

Thursday, November 29, 2001  
Session Chair: Beall Fowler

- 10:15 AM **2.1 – *Invited* -Capacitively-detected magnetic resonance on semiconductor/oxide interfaces and field effect transistors**, Martin S. Brandt, T. Graf, R. T. Neuberger, and M. Stutzmann (Walter Schottky Institut, Technische Universität München), S. Baldovino and M. Fanciulli (Laboratorio MDM-INFM)
- 10:55 AM **2.2 - Proton-induced defect generation at the Si-SiO<sub>2</sub> interface**, S. N. Rashkeev, D. M. Fleetwood, R. D. Schrimpf, and S. T. Pantelides (Vanderbilt University)
- 11:15 AM **2.3 - A mechanism for spontaneous proton generation at the Si-SiO<sub>2</sub> interface**, A. H. Edwards, H. P. Hjalmarson, and P. A. Schultz (Sandia National Labs)
- 11:35 AM **2.4 - The role of hydrogen in hole trap generation in oxides and oxynitrides**, J.F.Zhang, H.K.Sii, A.H.Chen, C.Z.Zhao (Liverpool John Moores University), M.J.Uren (DERA), G.Groeseneken and R.Degraeve (IMEC)

## Poster Session II: Traps, Defects & ESR

Thursday, November 29, 2001  
Session Chair: Andre Stesmans

- 11:55 AM **P-7 – Properties of electron traps generated in the gate oxide**, W.D. Zhang, J.F. Zhang, M. Lalor, D. Burton (Liverpool John Moores University), G. Groeseneken, and R. Degraeve (IMEC)
- 11:58 AM **P-8 – Annealing induced degradation of thermal SiO<sub>2</sub> on (100)Si: atomic assessment by electron spin resonance**, A. Stesmans, B. Nouwen, D. Pierreux, and V. V. Afanas'ev (University of Leuven)
- 12:01 PM **P-9 – Paramagnetic interface defects in HfO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> films on silicon**, G.J. Gerardi (William Paterson University of New Jersey), D. Neumayer, J.H. Stathis, E.P. Gusev, N.A. Bojarczuk, and S. Guha (IBM)
- 12:04 PM **Adjourn for Lunch**

## **Session 3 – Traditional Insulators**

Thursday, November 29, 2001

Session Chair: Nelson Saks

2:00 PM **3.1 – Invited - Impact of oxide breakdown on FET and circuit operation and reliability,**  
B. Kaczer, R. Degraeve, A. De Keersgieter, K. Van de Mieroop, M. Rasras, V. Simons, P. J. Roussel, and G. Groeseneken (IMEC, Kapeldreef)

2:40 PM **3.2 - Interaction of electrons with defects created by hot holes in ultra-thin silicon dioxide,** E. M. Vogel, D. Heh, B. Wang, C. E. Weintraub, J. S. Suehle, M. D. Edelstein, and J. B. Bernstein (National Institute of Standards and Technology)

## **Poster Session III: Wide Bandgap & Remaining High K**

Thursday, November 29, 2001

Session Chair: Xiewen Wang

3:00 PM **P-10 – Metal-Oxide-Semiconductor structures in inductively coupled plasma etch damaged 6H- and 4H- SiC,** S.-M. Koo, S.-K. Lee, C.-M. Zetterling, and M. Östling (KTH Royal Institute of Technology)

3:03 PM **P-11 - Improving the 4H-SiC:SiO<sub>2</sub> interface using N<sub>2</sub>O,** L.A. Lipkin, M.K. Das and J.W. Palmour (Cree, Inc.)

3:06 PM **P-12 - GaP MIS capacitors with JVD SiN as the gate insulator,** A. Chen, J. Woodall, X.W. Wang (Yale University)

3:09 PM **P-13 - High mobility HfO<sub>2</sub> n- and p- channel transistors,** F. Chen, S. A. Campbell, T. Z. Ma, R. Smith, and W. L. Gladfelter (University of Minnesota)

3:12 PM **P-14 - Ultra-thin hafnium silicate films with TaN and polysilicon gates for gate dielectric application,** S. Gopalan, E. Dharmarajan, K. Onishi, R. Nieh, C. S. Kang, R. Choi, H-J. Cho, and J. C. Lee (University of Texas at Austin)

3:15 PM **P-15 - Ultrathin Al<sub>2</sub>O<sub>3</sub> gate dielectrics with built-in interfacial silicon oxide,** Y. Shimamoto, K. Obata, S. Saito, K. Torii, and M. Hiratani (Hitachi Ltd.)

3:20 PM **30 minute BREAK**

## **Session 4 – Thin Oxides - Radiation Effects**

Thursday, November 29, 2001

Session Chair: Bernie Mrstik

- 3:50 PM **4.1 Invited - Characterization of post-soft breakdown conduction in ultra-thin oxides induced by ionizing radiation and constant voltage stress**, John S. Suehle (NIST)
- 4:30 PM **4.2 - Wear-out and breakdown of ultra-thin oxides after exposure to ionizing radiation**, A. Cester, L. Bandiera, A. Paccagnella, G. Ghibaudo, and G. Ghidini (Università di Padova)

## **Poster Session IV: Traditional Insulators**

Thursday, November 29, 2001

Session Chair: Carl-Mikael Zetterling

- 4:50 PM **P-16 – Density gradient in SiO<sub>2</sub> films on silicon as revealed by positron annihilation spectroscopy**, A. G. Revesz (Revesz Associates), W. Anwand, and G. Brauer (Forschungszentrum Rossendorf), H. L. Hughes, and W. Skorupa (NRL)
- 4:53 PM **P17 – Interface structures generated by negative-bias temperature instability in Si/SiO<sub>2</sub> and Si/SiO<sub>x</sub>N<sub>y</sub> interfaces**, J. Ushio, K. Kushida-Abdelghafar, and T. Maruizumi (Advanced Research Laboratory, Hitachi, Ltd.)
- (no Oral) **P-18 – Degradation mechanism due to nitrogen incorporation in SiO<sub>2</sub>/Si(001)**, T. Yamasaki and C. Kaneta (Fujitsu Laboratories Limited)
- (no Oral) **P-19 – Investigation of distribution of boron and fluorine at the polySi-SiO<sub>2</sub> and polySi-Si<sub>3</sub>N<sub>4</sub> interfaces**, S. Gupta (PolarFab)
- 4:56 PM **P-20 – Border trap characterization in ultra-thin JVD nitride capacitors**, K.N. ManjulaRani, V. Ramgopal Rao and J. Vasi (Indian Institute of Technology)
- 4:59 PM **P-21 – Extraction of effective mass of carriers in Si<sub>3</sub>N<sub>4</sub> by accurate modeling of gate tunneling current**, Deleep R. Nair, Mahesh B. Patil, J. Vasi (Indian Institute of Technology)
- 5:02 PM **Adjourn**

*7 P.M. Thursday Evening Poster Reception*

## **Session 5 –SiC / Wide Bandgap**

Friday, November 30, 2001

Session Chair: Sima Dimitrijev

8:00 AM **Morning Announcements**

8:10 AM **5.1 Invited – The 4H-SiC/SiO<sub>2</sub> interface**, J. K. McDonald, A. Franceschetti, S.T. Pantelides, R.A. Weller and L.C. Feldman (Vanderbilt University) G. Chung, C.C. Tin and J.R. Williams (Auburn University), C.-Y. Lu, B.S. Um and J.A. Cooper, Jr. (Purdue) and M.K. Das (Cree Inc)

8:50 AM **5.2 Interfacial oxide traps in n-type 4H- and 6H-SiC MOS structures**, H.Ö. Ólafsson, E.Ö. Sveinbjörnsson, T.E. Rudenko, V.I. Kilchytska, I.P. Tyagulski, and I.N. Osiyuk (Microtechnology Centre at Chalmers)

9:10 AM **5.3 Using the Hall effect to measure interface trap densities in silicon and SiC MOS devices**, N. S. Saks, M.G. Ancona, and R.W. Rendell (Naval Research Laboratory)

9:30 AM **5.4 Effect of an interfacial nitride layer on SiO<sub>2</sub>/4H-SiC interface**, X.W. Wang, H.M. Bu, T.P. Ma and X.W. Wang (Yale University), B.L. Laube (United Technologies Research Center), C. Caraganis-Broadbridge (Southern Connecticut State University)

9:50 AM **BREAK**

## **Session 6 – High K with Hf**

Friday, November 30, 2001

Session Chair: Bich-Yen Nguyen

10:20 AM **6.1 Invited - Comparative study of high-k CVD films of Hf and Zr Silicate for CMOS devices**, M.J. Bevan, M.R. Visokay, J.J. Chambers, A.L.P. Rotondaro, H. Bu, A. Shanware, D.E. Mercer, R.T. Laaksonen, L. Colombo (Texas Instruments Incorporated)

11:00 AM **6.2 Thermal stability of hafnium oxide and hafnium aluminum oxide**, W. Zhu and T.P. Ma (Yale University)

11:20 AM **6.3 Thermal stability of high-k gate dielectrics on Si: Studies of metal incorporation from silicates into Silicon**, M. Quevedo-Lopez, M. El-Bouanani, S. Addepalli, J. L. Duggan, B. E. Gnade, R. M. Wallace (University of North Texas) M.R. Visokay, M. Douglas, M.J. Bevan, A. Rotondaro and L. Colombo (Texas Instruments Incorporated)

11:40 AM **6.4 Semi-empirical correlation of equivalent oxide thickness C-V extraction routines**, K. Ahmed, P. Kraus, C. Olsen, F. Nouri, and G. Miner (Applied Materials, Inc.)

12:00 PM **Adjourn**

*7 P.M. Friday Evening Conference Banquet and Limerick Contest*

## **Session 7 – High-K Gate Dielectrics - II**

Saturday, December 1, 2001

Session Chair: Eric Vogel

8:00 AM **Morning Announcements**

8:10 AM **7.1 Invited - High K gate dielectric university research**, John R. Hauser (N.C. State University)

8:50 AM **7.2 - Hole trapping in thin ALCVD layers of Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub> on (100)Si**, V. V. Afanas'ev and A. Stesmans (University of Leuven)

9:10 AM **7.3 – Properties of high k / ultra pure Si<sub>3</sub>N<sub>4</sub> / Si stacks**, M. Shriver, A. Gabrys, X. Shi, S. A. Campbell, and T. K. Higman (University of Minnesota)

9:30 AM **7.4 - An investigation into the electrical properties of ultra-thin zirconia dielectrics**, S. Ramanathan, P. McIntyre (Stanford University), G.D. Wilk and D.A. Muller (Agere)

9:50 AM **BREAK**

## **Session 8 – High K with Rare Earth, Al**

Saturday, December 1, 2001

Session Chair: Andre Stesmans

10:20 AM **8.1 - Interface reactions of high-k Y<sub>2</sub>O<sub>3</sub> gate oxides with Si**, B.W. Busch, J. Kwo, M. Hong, J.P. Mannaerts, B.J. Sapjeta (Agere Systems), W.H. Schulte, E. Garfunkel, and T. Gustafsson (Rutgers University)

10:40 AM **8.2 - High-k gate dielectrics of single crystalline Rare-Earth metal oxides directly grown on Si(111)**, Y. Nishikawa, N. Fukushima and N. Yasuda (Toshiba Corporation)

11:00 AM **8.3 - Charging effects on the effective mobility of high-k dielectric based metal-oxide-semiconductor field-effect transistors**, L.-Å. Ragnarsson, N. A. Bojarczuk, S. Guha, E. Gusev, J. M. Karasinski (IBM)

11:20 AM **8.4 - Ultra-thin titanium aluminates with improved thermal stability for CMOS gate application**, Z. J. Luo, T. P. Ma, H. H. Tseng, J. Conner, T. Tamagawa (Yale University)

11:40 AM **8.5 - Measurement of barrier heights in high permittivity gate dielectric films**, S. Zafar, E. Cartier and E. P. Gusev (IBM)

12:00 PM **Closing Remarks**